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## THERMINOL 62 HEAT TRANSFER FLUID

Therminol 62 is a synthetic heat transfer fluid; specially chosen due to its custom contoured chemistry for high-performance, low pressure and exceptional thermal stability. Specifically designed to increase operation reliability and reduce running costs.

## PERFORMANCE BENEFITS

- True 325°C (620°F) Performance Users can expect many years of reliable, trouble-free operation, even when operating continuously at the recommended maximum temperature.
- Low Pressure Therminol 62 is designed for typical liquid phase heat transfer fluid systems which operate at low pressures.
- Fouling Resistant Therminol 62 is specifically engineered to resist solids formation and system fouling. Your system will operate more reliably and you will save money.



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## PRODUCT SPECIFICATION

| Appearance   | Water-white liquid         |
|--|----------------------------|
| Composition  | Isopropyl biphenyl mixture |
| Maximum bulk temperature   | 325°C (620°F)              |
| Maximum film temperature   | 355°C (670°F)              |
| Normal boiling point   | 333°C (631°F)              |
| Pumpability, at 300 mm2/s (cSt)  | -11°C (12°F)               |
| Pumpability, at 2000 mm2/s (cSt)   | -23°C (-9°F)               |
| Flash point, COC (ASTM D-92)   | 171°C (340°F)              |
| Flash point, PMCC (ASTM D-93)  | 160°C (320°F)              |
| Autoignition temperature (ASTM E-659)  | 407°C (765°F)              |
| Autoignition temperature (DIN 51794)   | 433°C (813°F)              |
| Pour point (ISO 3016)  | -42°C (-44°F)              |
| Minimum liquid temperatures for fully developed turbulent flow (N <sub>Re</sub> > 10000) |                            |
| 10 ft/sec, 1 in tube (3.048 m/s, 2.54 cm tube)   | 50°C (122°F)               |
| 20 ft/sec, 1 in tube (6.096 m/s, 2.54 cm tube)   | 31°C (88°F)                |
| Minimum vapor temperatures for fully developed turbulent flow (N <sub>Re</sub> > 2000)   |                            |
| 10 ft/sec, 1 in tube (3.048 m/s, 2.54 cm tube)   | 11°C (52°F)                |
| 20 ft/sec, 1 in tube (6.096 m/s, 2.54 cm tube)   | 4°C (39°F)                 |
| Coefficient of thermal expansion at 100°C  | 0.001000/°C (0.000556/°F)  |
| Heat of vaporization at max. use temperature   | 263.9 kJ/kg (113.6 Btu/lb) |
| Kinematic viscosity at 100°C (ASTM D-445)  | 2.52 mm2/s (cSt)           |
| Kinematic viscosity at 40°C (ASTM D-445)   | 10.7 mm2/s (cSt)           |
| Liquid density at 25°C (ASTM D-4052)   | 951.1 kg/m3 (7.94 lb/gal)  |
| Total acidity (ASTM D-664)   | <0.2 mg KOH/g              |
| Average molecular weight   | 252                        |
| Pseudocritical temperature   | 487.0°C (908°F)            |
| Pseudocritical pressure  | 15.0 bar (217.5 psia)      |
| Pseudocritical density   | 269.4 kg/m3 (16.82 lb/ft3) |
| Copper corrosion (ASTM D-130)  | << la                      |
| Moisture content, maximum (ASTM E-203)   | 200 ppm                    |
| Dielectric constant @ 23°C (ASTM D-924)  | 2.53                       |
| Chlorine content, ppm (DIN 51577)  | <10 ppm                    |

Contact the **TFS Team** today on **+44 (0)1298 815862** or visit **www.thermalfluidsolutions.com**